

Iruma has many unique attractions, such as a 6 km path that connects to Ome in Tokyo, vast scenery dotted with tea plantations, Kanto's best outlet mall, and Johnson Town, evocative of a rural small town in the U.S. You can reach Iruma's charming attractions in just about an hour from Tokyo's city center.

Iruma is the leading producer of Sayama tea, which is one of the three most famous teas in Japan. It is situated between the Kaji and Sayama Hills, and its landscape with vast tea plantations is incredibly green and attractive. The urban area is home to an outlet mall, Sainomori Iruma Park, and Johnson Town, which was previously a residential quarter for the U.S. military. Visitors can enjoy both nature and city life. This pamphlet showcases Iruma's rich content and history.

The map displays Iruma City, Saitama Prefecture, Japan. The city is bounded by a dashed green line. Key features include:

- Rivers:** Iruma River, Kasumi River.
- Expressways:** Ken-O Expressway (Route 16), Route 299, Route 298, Route 16, Route 8, Route 463, Route 179.
- Interchanges:** Iruma IC, Ome IC.
- Landmarks:** Sayama PA, Irumashi, Inariyama Koen, Iruma City Hall, Mitsui Outlet Park Iruma, Saitama Midori-no-Mori Nature Park, Lake Sayama.
- Transportation:** JR Hachiko Line, Seibu Shinjuku Line.
- Neighboring Areas:** Sayama City, Utsunomiya City.

Journey times are approximate.



Approx. 80 km  
Tokyo IC ..... Iruma IC  
Approx. 1 hr. 20 min.



Tokyo Metro  
Marunouchi Line

Tokyo

Ikebukuro

Seibu Ikebukuro Line  
Limited Express

Irumashi

Approx. 1 hr.

Haneda Airport ..... Iruma IC  
Approx. 90 km  
Approx. 1 hr. 30 min.

Tokyo ..... Hachioji ..... Kaneko  
JR Chuo Line      JR Hachiko Line  
Approx. 1 hr. 40 min.

Narita Airport ••••• Iruma IC  
Approx. 135 km  
Approx. 2 hrs.

JR Line      Walk      Seibu Ikebukuro Line  
 Omiya . . . . Shin-Akitsu . . Akitsu . . . . . Irumashi  
 Approx. 1 hr. 10 min.

Seibu Ikebukuro Line      Seibu Bus

Honkawagoe ..... Sayamashi ..... Irumashi

Approx. 40 min.

## 05 **Potter About**

**Enjoy nature and the city on a bike.**

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